



Technical Information

LUNATACK HL 7473 X

Hotmelt Adhesive

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| USE | HL 7473 X has been developed for cigarette filter plug making with non porous and porous paper. HL 7473 X can be used in cigarette industry, on all known filter making equipment by high speed. |
| PROPERTIES | very good melt stability After longer temperature influences the adhesive discolours slightly. If only small adhesive quantities are used the pre-melt temperature should be as low as possible. |
| REMARKS | It is important to ensure that the desired level of adhesion is obtained on the necessary substrates, including long-term tests. |

TYPICAL VALUES

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| Colour | white |
| Film | elastic, tough |
| Viscosity | <u>Brookfield</u> approx. 1.450 mPas (150°C) approx. 800 mPas (175°C) |
| R & B | approx. 75 °C / ASTM E28-99 |
| Density | approx. 0,93 g/cm ³ (23 °C) |
| Open time | long |
| Setting time | medium |
| Approvals | at request |
| DELIVERY FORM | pellets |
| SHELF LIFE | In original sealed packaging protected from sun, dust, moisture and high temperatures up to 12 months. |
| APPLICATION TYPE | nozzle |
| HEALTH & SAFETY | see safety data sheet or label |

The information and recommendation contained herein represent the best information available to BTS at the time of preparation. This information can be change at anytime without notice.

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