



## Technical Information

# IPACOLL<sup>®</sup> LP 2613/3

## Waterbased Adhesive

<b>USE</b>	<b>IPACOLL<sup>®</sup> LP 2613/3 is a water based, plasticizer-free dispersion adhesive which has been developed for the cigarette tipping at high speed.</b>  IPACOLL <sup>®</sup> LP 2613/3 can be used on all known tipping equipment in the cigarette industry and is applied by roller.
<b>PROPERTIES</b>	- <b>high wet tack</b> - clean machine running
<b>REMARKS</b>	<b>It is important to ensure that the desired level of adhesion is obtained on the necessary substrates, including long-term tests.</b>

### TYPICAL VALUES

<b>Colour</b>	white
<b>Viscosity</b>	<u>Brookfield RV - Type</u> approx. 5800 mPas (20°C)
<b>pH- Value</b>	approx. 5
<b>Solid content</b>	approx. 47 %
<b>Density</b>	approx. 1,05 g/cm <sup>3</sup> ( °C)
<b>Approvals</b>	at request
<b>SHELF LIFE</b>	In original sealed packaging at temperatures between 15 °C and 25 °C up to 6 months.
<b>APPLICATION TYPE</b>	wheel, roller
<b>CLEANING</b>	Adhesive residues may be washed off with water.
<b>HEALTH &amp; SAFETY</b>	see safety data sheet or label

The information and recommendation contained herein represent the best information available to BTS at the time of preparation.  
This information can be change at anytime without notice.